	- /	/ 1.000.	ving Rep	0.1		
	Date: <u>/3/0/</u>	124	Batc	h No: M	by 35	つ
	Supplier: ME	AUD Solut.	Dart	P/O:/	8869	•
Packing SI Invoice: Receipt:		r V	elease Note A Vaybill Attache hipment Com C6 Inspection	plete	es No les No No	N/A _
Discrepand	cies	V	ork Order	9-89	BILZY	N/A N/A <u>]</u>
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comment
-		Initials	of receiver (if shipment	OK) Level 1	2/1
	12				Oity Level	
Production Date Received/0	13/01/2	3			Locatio	
Date	13/01/2	3			•	
Date Received/0 Initial	13/01/2	3			•	

47.3

Purchase Order Receipt Listing

Wednesday, January 23, 2013 8:40:54 AM

All amounts are calculated in domestic currency.

Page I of 1

All Vendors PO ID PO18864 Receipt Dates from 1/23/2013 to 1/23/2013 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID All Line Item Types

	CAD	VendorID\Vendor Name PÖ18864 1	Purchase Order ID/ Curr Type
	N ₀	ndor Name 1	Line Nbr/ Insp Req
	413O Bar 0.500 x f 3.00 124350	e VC-MET002 Metaux Solutions M4130NB0.500X03. f 000	Project ID Reference/ PO U/M / Description/ Stock U/M / Cert Std
			*
. 7	48.0000	1/24/2013	Required Date Required Oty
	DESJ02	1/24/2013 1/23/2013	Recv Date/ Recv Emp
Ž.	10	48.0000	Recv Qty (PO U/M)
Total (\$1,444.93	\$30.10	Cost Per Unit/ Recv Value
Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total_Receipt Value: Total Balance Due Quantity:	0.0000	0.0000	Inspected Qty/ Rejected Qty (PO U/M)
uantity: O U/M): uantity: t-Value: uantity:	0	0	/ MRB Qty/ y MRB Reject Qty
48.0000 0.0000 0.0000 \$1,444.93 0.0000		\$1,444.93	Book Amt

Shipping Order

21/01/2013

MÉTAUX SOLUTIONS INC

1 :

2625 BOUL JACQUES CARTIER EST LONGUEUIL, QUEBEC

J4N 1L7

Tel: 450 641-3330

Order Reference : 84164

420-335-8236

01/51/5013 15:31

: 18864

Ship : PICK UP / PICK UP

Customer: 6323336

DART AEROSPACE LTD 1270, ABERDEEN STREET HAWKESBURY, ONTARIO

K6A 1K7

PAGE 02/04

Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description			Qty Qty. Dei	lver <i>B/O <u>O</u>t</i> y
MP124130N	4130 NORM PLATE .50 4 X 3" X 144" HT;C1318	00 THICK AMS 6345		12 /2	
	OUID TOW AGIA SOT				
· ·	SHIP TST COLLECT JP				
				a.	
4)					
Shipping : Package No :		Ref.	:		
Merchandise Receiv	ed:			Continuity and the Continuity an	

METAUX SOLUTIONS

CERTIFICATE TEST

SHIP_TO:

ARCELORMITTAL PLATE LLC

PAGE NO: 01 OF 02 FILE NO: 2765-01-01 MILL ORDER NO: 79967-002

Ē

SOLD TO:

SEND TO:

01-C

DESCRIPTION PLATE DIMENSIONS

GAUGE

WIDTH LENGTH DESCRIPTION .

.5"

144.5" 72 5"

RECTANGLE

1486#

CUSTOMER INFORMATION

CUSTOMER PO: 011212MC

SPECIFICATION (S)

THIS MATERIAL HAS BEEN MANUFACTURED AND TESTED IN ACCORDANCE WITH PURCHASE ORDER REQUIREMENTS AND SPECIFICATION(S).

AMS 6345C YR 11 AIRCRAFT

UNS AIRCRAFT QUALITY ASTM A829 06 GRADE 4130 & AISI 4130 97 MIL-S-18729 HAS BEEN CANCELED AND REPLACED BY AMS 6345 THE MANAGEMENT SYSTEMS FOR MANUFACTURE OF THIS PRODUCT ARE CERTIFIED TO 150 9001:2008 (CERTIFICATE NO. 30130) AND ISO 14001 (CERTIFICATE NO. 009496).

COMPOSITION CHEMICAL

MELT: C1318 PROD ANALYSIS

MN .50 .52

CU .12 .12 P S .014 002 .015 .002

MELT:C1318 PROD ANALYSIS

CB .001 .001 AL .012 .017

MANUFACTURE

ELECTRIC FURNACE QUALITY - FINELINE - VACUUM DEGASSED - FINE GRAIN PRACTICE - MCQUAID-EHN GRAIN SIZE PER E112 + 7-8

CONDITION TREAT HEAT

 ∂AG 13/0//24

MATL OR TEST

HEAT TREAT DESCRIPTION

HOLD MINS COOL

PL/TEST

NORMALIZE

1660F

28

AIR COOL

WE HEREBY CERTIFY THE ABOVE

INFORMATION IS CORRECT:

ARCELORMITTAL PLATE LLC QUALITY ASSURANCE LABORATORY 139 MODENA ROAD COATESVILLE, PA 19320

SUPERVISOR - TEST REPORTING

ELINORE ZAPLITNY

01/S1/S013 1S:31 9898-388-094

TEST CERTIFICATE

PAGE NO: 02 OF 02 FILE NO: 2765-01-01 MILL ORDER NO: 79967-002 MELT NO: C1318 DATE: 11/01/12

MECHANICAL PROPERTIES

BEND TEST - BOT./TRANS. - PASS

BEND TEST - TOP/LONG - PASS

TENSILE PROPERTIES

LOC	DIR	YIELD STRENGTH PSI X 100	TENSILE STRENGTH PSI X 100	ELONGATION GAGE LGTH &
BOT.	TRANS	719	1175	2 05" 16.0
BOT.	TRANS	772	1195	2 00" 20.0
TOP	TRANS	727	1189	2 00" 17.0
TOP	TRANS	809	1210	2 00" 20.0

DECARB TESTING

LOC	DEPTH	SURFACE	SUBSURFACE
BOT. BOT. TOP	.012 .009 .008 .012	0 0	000

OTHER METALLURGICAL AND MICROSTRUCTUAL TESTS

MAGNETIC PARTICLE - FREQUENCY .00001 - SEVERITY .00001

GENERAL INFORMATION

ALL STEEL HAS BEEN MELTED AND MANUFACTURED IN THE U.S. A. MATERIAL HAS BEEN VACUUM DEGASSED AND CALCIUM TREATED FOR SULFIDE SHAPE CONTROL.
MAG.PART.FREQ. AND SEVERITY RATING PER AMS-2301K.
ALL STEEL HAS BEEN MELTED AND MANUFACTURED IN THE U.S. A. ACID SOLUBLE ALUMINUM FOR MORE INFORMATION AND PROCESSING GUIDELINES, REFER TO WWW.ARCELORMITTAL.COM/PLATEINFORMATION

REDUCTION RATIO - 18

B/L #73439 MAVERICK TRANSPORTATION THIS IS A REVISED T.R. PLEASE DESTROY T.R. PREVIOUSLY SENT DATED 05/10/12. REASON: ADDED STATEMENT TO SPEC.

WE HEREBY CERTIFY THE ABOVE INFORMATION IS CORRECT.

ARCELORMITTAL PLATE LLC QUALITY ASSURANCE LABORATORY 139 MODENA ROAD COATESVILLE, PA 19320

SUPERVISOR - TEST REPORTING ELINORE ZAPLITNY



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18864

Purchase Order Date 1/17/13 PO Print Date 1/17/13

Page Number 1 of 1

Order From:

METAUX SOLUTIONS 2625 BOUL JACQUES-CARTHER EST LONGUEUIL, QC J4N 1L7

CA

Contact Name

Vendor Phone

800 558 8858

Vendor Fax

514 633 8044

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr Terms Currency

FOB

Chantal Lavoie

10127-2607 Net 30 CAD

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA

VC-MET002



Revision ID Vendor Part Number

Line Nbr Reference

Description/ Mfg ID

Req Date/ Req Qty/ Taxable Unit of Measure

Ship Method

Unit Price

Extended Price

M4130NB0.500X03.000

413O Bar 0.500 x 3.00

1/24/13

Yes

48.00

TST ground

f

\$29.9500

\$1,437.60

Special List:

MATERIAL: AIS 4130N STEEL BAR ÁS

MIL-S-6758 OR AMS 6345/6348/6370/6528

PO Total:

\$1,437.60

DAS 13/01/24

MATERIAL CERTIFICATION REO'D UPON DELIVERY

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr:

2

Change Date: 1/17/13